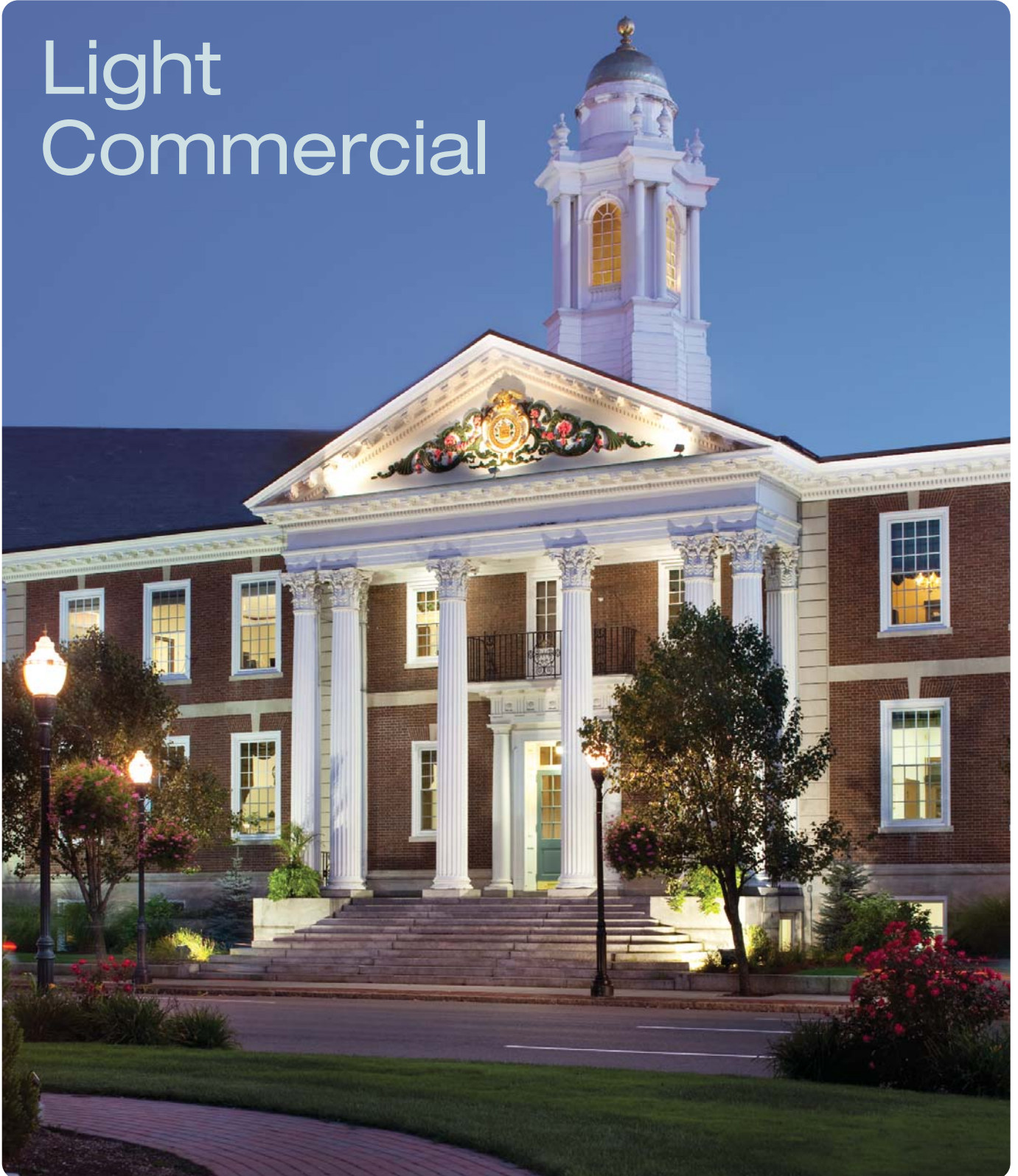


**HARVEY**  
BUILDING PRODUCTS

# Light Commercial





## Manufacturing quality building products since 1961

Harvey Building Products is a leading manufacturer and distributor of high quality building products. We manufacture a complete line of superior quality windows, doors and patio rooms right here in the Northeast. All built on a solid reputation for outstanding craftsmanship and superior service.

Family-owned and operated, Harvey Building Products is headquartered in Waltham, Massachusetts. Our modern manufacturing facilities represent nearly a million square feet of space. We recently constructed a state-of-the-art manufacturing facility in Londonderry, NH. This new plant replaces our Manchester, NH facility and features a redesigned layout, additional automation, an in-house testing lab, and a dedicated recycling area to help preserve our natural resources.



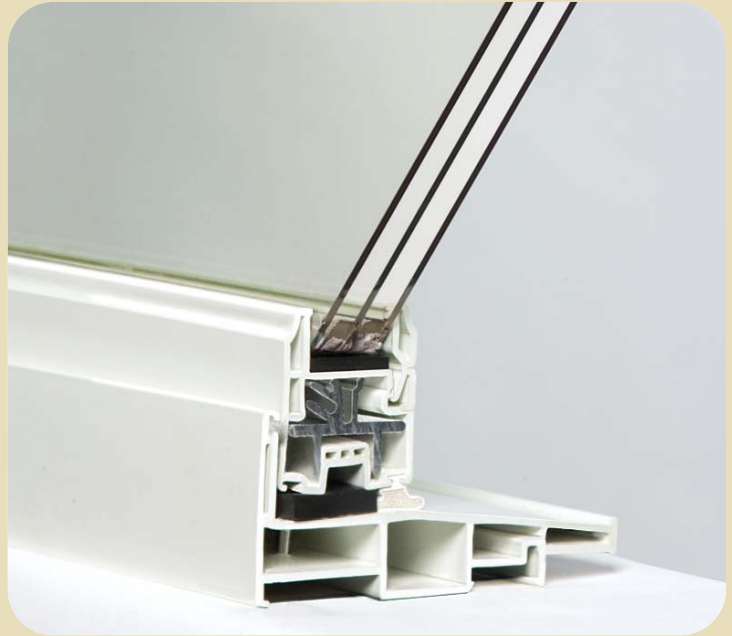
Londonderry Manufacturing Plant featuring casement windows with simulated meeting rail

In-house testing lab performing tests to verify thermal and structural requirements:

- Impact and Cycling
- Acoustic Materials and Product Construction
- NFRC Thermal Certification
- Condensation Resistance Factor Simulation
- Validation Testing
- STC and OITC Testing
- HUD Approval
- AAMA/WDMA/CSA 101/I.S.2/A440-05

## Technical resources

Architects, specifiers, developers and property managers have found Harvey Building Products to be a manufacturer and supplier they can depend on to support large projects. You will receive specialized service from the architectural sales staff for project work consisting of windows and doors and exterior building products. We work to meet your schedule, strive to provide the best services possible and reduce the risk of cost overruns.



Tribute crosscut featuring triple glazing



Technical resources section of [harveybp.com/pro](http://harveybp.com/pro)

Our website offers comprehensive, detailed information on all our stock and custom vinyl windows, wood windows and storm windows for both replacement and new construction applications. Our online drawings provide documents for everyone involved in your project—manufacturers, architects, building owners, general contractors, order/entry personnel, shippers and installers.

Detailed product information, including CAD drawings, CSI specifications, egress information, installation instructions and performance data are available for download.

Architectural sales staff can be reached at 800-598-5400.



**HARVEY**  
BUILDING PRODUCTS

## Signature windows



### Products and applications

- Signature vinyl windows with simulated divided lites

### City Hall, Woburn, MA

**Project outline:** Vinyl replacement window project for Woburn City Hall.

**Project highlights:** The city of Woburn needed an aesthetically pleasing window which was also thermally efficient, maintenance-free and easy to operate despite their significant size of 4 feet by 8 feet.

**The Harvey solution:** Ideal for oversized openings, Harvey utilized ENERGY STAR® rated Signature vinyl replacement windows with a distinctive angled master frame and heavy walled construction throughout for the 90 window units. The Signature line boasts a unit buck size limitation as high as 146 unit inches. A simulated divided lite colonial grid configuration was used to complement the ornate architecture of the building.

## Single hung and picture windows



### Products and applications

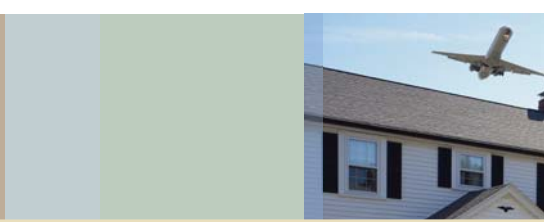
- New construction vinyl single hung windows with common jambs
- New construction vinyl picture windows

### Town Place Suites, Gilford, NH

**Project outline:** New construction window project for a 75-suite hotel and conference center in the Lakes region of New Hampshire.

**Project highlights:** The Marriott hotel chain needed a cost effective and energy efficient window system that would reduce energy and maintenance costs over the life of the building.

**The Harvey solution:** Using advanced in-house design and product testing capabilities, including use of our state-of-the-art production and material handling facility in Londonderry, New Hampshire, Harvey Building Products provided high performance, low cost single hung and picture windows for this project in the hospitality sector.



## Acoustic windows



### Jefferson at Admiral's Hill, Chelsea, MA

**Project outline:** New construction development of 160-unit luxury apartment building on Boston Harbor.

**Project highlights:** Rear facade abuts a commercial facility with evening transports by commercial vehicles. Architect designed uniquely styled window applications, but was concerned that sound reduction window assemblies would compromise the design.

**The Harvey solution:** Harvey offered single unit applications for field mulling with minimal site line obstruction; this allowed for implementation of the intended design features while also providing the necessary structural integrity.

#### Products and applications

- STC 40 acoustic double hungs
- Fixed transoms
- Field-applied framing for new construction nail fin applications

## Classic painted windows



### Back of the Hill

### Townhouse Condominiums, Boston, MA

**Project outline:** Condominium project with complete window replacement and exterior envelope repairs.

**Project highlights:** Mission Hill is an architectural landmark district with both freestanding houses and traditional brick row homes. Owners began experiencing water leaks and deterioration to the exterior wood windows and architectural millwork.

**The Harvey solution:** More than 1200 painted vinyl windows were custom manufactured for the project. Window accessories were used to preserve the buildings' original architectural details.

#### Products and applications

- Harvey Classic painted vinyl windows
- Factory applied exterior casing

## Structural mullion



### Washington on the Square, Brookline, MA

**Project outline:** Ten-story brick and steel condominium building in Brookline, MA.

**Project highlights:** Building owners wanted to reduce energy costs, mitigate water leaks and improve window utility of the original aluminum rolling windows.

**The Harvey solution:** Our architectural and engineering departments recommended a made-to-fit structurally and thermally rated window and mullion system. Using ENERGY STAR rated Classic vinyl windows, owners were able to achieve their goals while substantially reducing the building's overall carbon footprint.

#### Products and applications

- Classic vinyl windows
- Structural mullion system

## Receptor system & structural mullion



### Garden City Towers, Beverly, MA

**Project outline:** Vinyl replacement window project for seven-story apartment building with two-wide and three-wide openings.

**Project highlights:** The Beverly Housing Authority needed 500 windows that would handle high wind and water conditions, while taking into consideration masonry openings of two-wide and three-wide mulled windows at a height of seven stories.

**The Harvey solution:** The Classic vinyl window, along with a structural mullion and receptor system, proved to be the perfect solution for the stringent requirements of the Towers.

#### Products and applications

- Classic vinyl DP50 windows
- Receptor system
- Structural mullion

## Branch locations

Berlin, CT  
800-339-1177

Danbury, CT  
800-768-9487

East Haven, CT  
800-882-8959

Manchester, CT  
800-249-5831

Norwalk, CT  
800-241-2446

New London, CT  
800-466-1675

Portland, ME  
800-373-5345

Auburn, MA  
800-752-1152

Braintree, MA  
800-882-8944

Danvers, MA  
866-750-9995

Fitchburg, MA  
800-345-1822

Framingham, MA  
800-882-8951

Hyannis, MA  
800-882-8950

N. Dartmouth, MA  
800-882-8955

Springfield, MA  
800-882-8947

Waltham, MA  
800-882-8956

W. Bridgewater, MA  
800-882-8952

Woburn, MA  
800-882-8948

Lincoln, RI  
800-882-8949

Warwick, RI  
800-446-0808

Rockaway, NJ  
877-238-7059

Manchester, NH  
800-562-6237

Nashua, NH  
888-891-8884

Portsmouth, NH  
800-323-3494

Salem, NH  
800-882-8946

Burlington, VT  
800-660-8180

White River Jct., VT  
800-452-1228

Albany, NY  
800-443-8800

Bethlehem, PA  
800-380-1177

Lancaster, PA  
800-442-3336

Wilkes Barre, PA  
800-252-0709

King of Prussia, PA  
800-446-9110

Huntingdon Valley, PA  
800-440-8859



Photovoltaic roof panels, New London, CT branch



## Our Commitment

At Harvey Building Products, we take our responsibilities seriously. We are committed to our employees, our customers, the homeowners who enjoy our products as well as our business partners. And, we are committed to environmental responsibility and natural resource preservation.

We believe our products and practices, from raw materials, to trucking, to superior energy efficiency in the home, make us the Northeast's premiere green building products manufacturer and distributor.

Our focus on environmental responsibility is most evident in our products. We are a company founded on providing products that help homeowners minimize their environmental footprint while reducing energy usage.

But what gives our program depth and sets us apart are all the things going on behind the scenes, with everything we do before our products ever get to the jobsite. Information about Harvey Building Products can be found at [harveybp.com](http://harveybp.com). For detailed information on our energy-saving processes, visit the "About Harvey" section of our website.



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